



Service Driven, Team Powered

CUSTOM FITTINGS Order Form

06/2020 V2

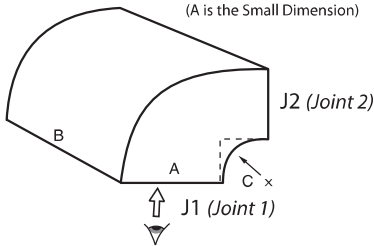
WRITER/BRANCH: _____ P.O.#: _____

CUSTOMER NAME/CO.: _____

PHONE: _____ Date: _____

MOBILE PHONE: _____

1 STACK ELBOW 90° ☐ OTHER ☐ VARIATION 1: DL ☐ 1/2" ☐ 1"

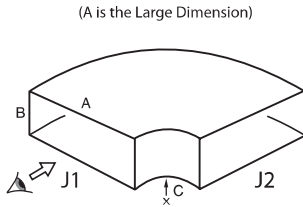


Gauge _____ Qty _____
 STK 90 _____ x _____ with _____ Rd Thr
 A B C
 OR _____ x _____ Sq Thr
 C C
☐ RAD HEEL ☐ SQ HEEL
 Ends J1 _____ J2 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 STK 90 _____ x _____ with _____ Rd Thr
 A B C
 OR _____ x _____ Sq Thr
 C C
☐ RAD HEEL ☐ SQ HEEL
 Ends J1 _____ J2 _____

2 SIDE ANGLE 90° ☐ OTHER ☐ VARIATION 1: DL ☐ 1/2" ☐ 1"



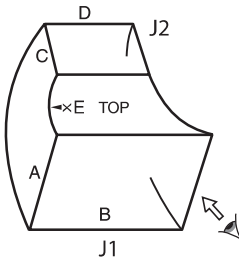
Gauge _____ Qty _____
 SA 90 _____ x _____ with _____ Rd Thr
 A B C
 OR _____ x _____ Sq Thr
 C C
☐ RAD HEEL ☐ SQ HEEL
 Ends J1 _____ J2 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 SA 90 _____ x _____ with _____ Rd Thr
 A B C
 OR _____ x _____ Sq Thr
 C C
☐ RAD HEEL ☐ SQ HEEL
 Ends J1 _____ J2 _____

D) TURNING VANE OPTION ☐

3 STACK ELBOW 90° ☐ OTHER ☐ REDUCING VARIATION 1: DL ☐ 1/2" ☐ 1"

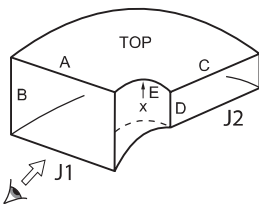


Gauge _____ Qty _____
 Indicate: ☐ Turning Up ☐ Turning Down
☐ FRS ☐ FLS ☐ O/C ☐ SQ HEEL
 STK 90 _____ x _____ to _____ x _____
 A B C D
 with _____ Rd Thr OR _____ x _____ Sq Thr
 E E E
 Ends J1 _____ J2 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 Indicate: ☐ Turning Up ☐ Turning Down
☐ FRS ☐ FLS ☐ O/C ☐ SQ HEEL
 STK 90 _____ x _____ to _____ x _____
 A B C D
 with _____ Rd Thr OR _____ x _____ Sq Thr
 E E E
 Ends J1 _____ J2 _____

4 SIDE ANGLE 90° ☐ OTHER ☐ REDUCING VARIATION 1: DL ☐ 1/2" ☐ 1"

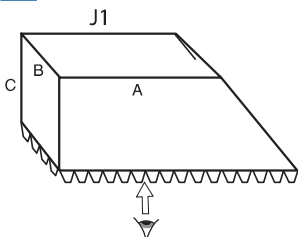


Gauge _____ Qty _____
 Indicate: ☐ Turning Left ☐ Turning Right
☐ FOT ☐ FOB ☐ O/C ☐ SQ HEEL
 SA 90 _____ x _____ to _____ x _____
 A B C D
 with _____ Rd Thr OR _____ x _____ Sq Thr
 E E E
 Ends J1 _____ J2 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 Indicate: ☐ Turning Left ☐ Turning Right
☐ FOT ☐ FOB ☐ O/C ☐ SQ HEEL
 SA 90 _____ x _____ to _____ x _____
 A B C D
 with _____ Rd Thr OR _____ x _____ Sq Thr
 E E E
 Ends J1 _____ J2 _____

5 SIDE TAKE-OFF VARIATION 1: DL ☐ 1/2" ☐ 1" VARIATION 2: DL ☐ 1/2" ☐ 1" VARIATION 3: DL ☐ 1/2" ☐ 1"

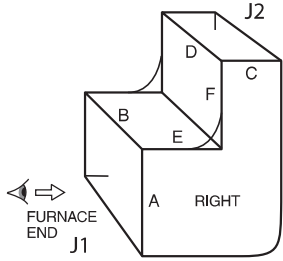


Gauge _____ Qty _____
 STO _____ x _____ Long
 A B C
☐ Splitter Damper ☐ PR Damper
 Ends J1 _____

Gauge _____ Qty _____
 STO _____ x _____ Long
 A B C
☐ Splitter Damper ☐ PR Damper
 Ends J1 _____

Gauge _____ Qty _____
 STO _____ x _____ Long
 A B C
☐ Splitter Damper ☐ PR Damper
 Ends J1 _____

6 RETURN AIR BOOT



TURNING VANE OPTION ☐

VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____

Only if B & D different: ☐ FLS ☐ FRS ☐

RAB $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$ O/C

with $\frac{\text{E}}{\text{F}}$ x $\frac{\text{G}}{\text{F}}$ Sq Thr, or _____ RD

☐ RAD HEEL ☐ SQ HEEL

Ends J1 _____ J2 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____

Only if B & D different: ☐ FLS ☐ FRS ☐

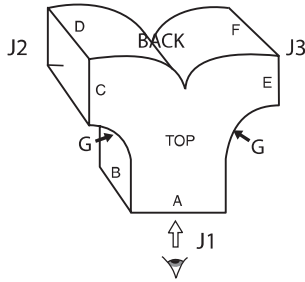
RAB $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$ O/C

with $\frac{\text{E}}{\text{F}}$ x $\frac{\text{G}}{\text{F}}$ Sq Thr, or _____ RD

☐ RAD HEEL ☐ SQ HEEL

Ends J1 _____ J2 _____

7 3-WAY



☐ EVEN BACK ☐ UNEVEN BACK

VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____

Indicate: Only if B is different from D OR F:

☐ FOT ☐ FOB ☐ O/C

$\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$ to $\frac{\text{E}}{\text{F}}$ x $\frac{\text{G}}{\text{H}}$

with $\frac{\text{G}}{\text{H}}$ Rd Thr OR $\frac{\text{G}}{\text{H}}$ x $\frac{\text{G}}{\text{H}}$ Sq Thr

☐ Splitter Damper ☐ Push Rod Damper

Ends J1 _____ J2 _____ J3 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____

Indicate: Only if B is different from D OR F:

☐ FOT ☐ FOB ☐ O/C

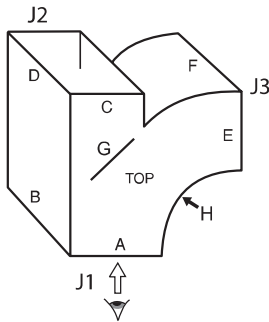
$\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$ to $\frac{\text{E}}{\text{F}}$ x $\frac{\text{G}}{\text{H}}$

with $\frac{\text{G}}{\text{H}}$ Rd Thr OR $\frac{\text{G}}{\text{H}}$ x $\frac{\text{G}}{\text{H}}$ Sq Thr

☐ Splitter Damper ☐ Push Rod Damper

Ends J1 _____ J2 _____ J3 _____

8 Y-BRANCH



VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____

Indicate: Only if B is different from D OR F:

☐ FOT ☐ FOB ☐ O/C

$\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$ to $\frac{\text{E}}{\text{F}}$ x $\frac{\text{G}}{\text{H}}$

with $\frac{\text{H}}{\text{H}}$ Rd Thr OR $\frac{\text{H}}{\text{H}}$ x $\frac{\text{H}}{\text{H}}$ Sq Thr

☐ Splitter Damper ☐ Push Rod Damper

Ends J1 _____ J2 _____ J3 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____

Indicate: Only if B is different from D OR F:

☐ FOT ☐ FOB ☐ O/C

$\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$ to $\frac{\text{E}}{\text{F}}$ x $\frac{\text{G}}{\text{H}}$

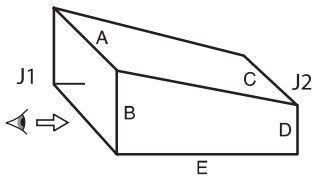
with $\frac{\text{H}}{\text{H}}$ Rd Thr OR $\frac{\text{H}}{\text{H}}$ x $\frac{\text{H}}{\text{H}}$ Sq Thr

☐ Splitter Damper ☐ Push Rod Damper

Ends J1 _____ J2 _____ J3 _____

9 TRANSITION

DL ☐ 1/2" ☐ 1" Gauge _____ Qty _____



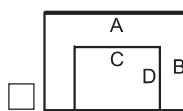
Trans $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$

to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$, _____ Long

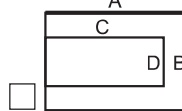
Ends J1 _____ J2 _____

Only if B and D are different
AND A and C are different,
check one of the following:
(If not, see Reducer)

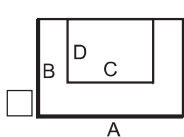
FOB O/C



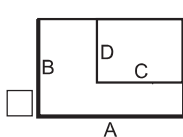
FLS O/C



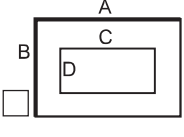
FOT O/C



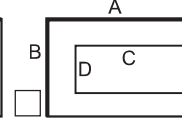
FOT FRS



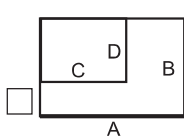
O/C BW



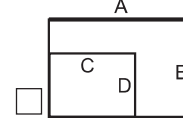
FRS O/C



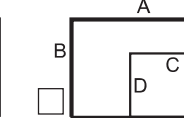
FOT FLS



FOB FLS

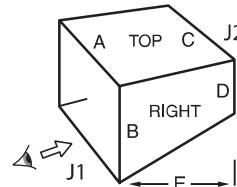


FOB FRS



10 TRANSITION (OFFSET/RISING)(No Radius)

DL ☐ 1/2" ☐ 1" Qty _____ Gauge _____



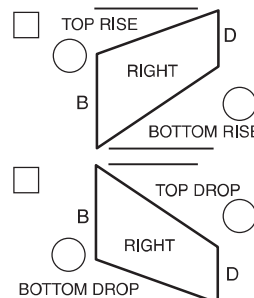
Trans $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$

to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{A}}{\text{B}}$, _____ Long

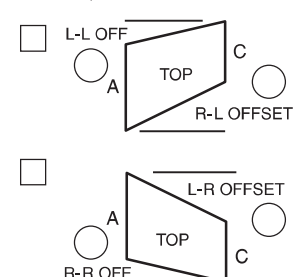
Rise: _____ Offset: _____

Ends J1 _____ J2 _____

RISE (Check One & Select Rise)



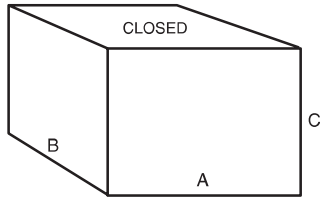
OFFSET (Check One & Select Offset)



Note: B + Top Rise =
D + Bottom Rise

Note: A + Off = C + Off

11 BOX PLENUM ☐ DRAIN PAN ☐



METAL TYPE _____

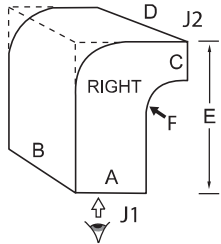
VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
☐ 1/2" DFO ☐ FO ☐ FI ☐ RAW ☐ S&D
 _____ x _____, _____ High
 A B C
 Pan Drain Option
☐ Solder ☐ 1/2" ☐ Spot Weld
☐ Silicone ☐ 3/4" ☐ Not Sealed
☐ Safety Edge

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
☐ 1/2" DFO ☐ FO ☐ FI ☐ RAW ☐ S&D
 _____ x _____, _____ High
 A B C
 Pan Drain Option
☐ Solder ☐ 1/2" ☐ Spot Weld
☐ Silicone ☐ 3/4" ☐ Not Sealed
☐ Safety Edge

12 PLENUM ELBOW



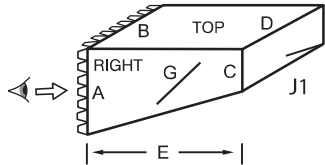
VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
Indicate: Only if B and D are different:
☐ FLS ☐ FRS ☐ O/C ☐ Sq Heel
 _____ x _____ (to _____ x _____) _____
 A B C D E
 with _____ Rd Thr OR _____ x _____ Sq Thr
 F F F
 Ends J1 _____ J2 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
Indicate: Only if B and D are different:
☐ FLS ☐ FRS ☐ O/C ☐ Sq Heel
 _____ x _____ (to _____ x _____) _____
 A B C D E
 with _____ Rd Thr OR _____ x _____ Sq Thr
 F F F
 Ends J1 _____ J2 _____

13 PLENUM TAKE-OFF (Flat on Top)



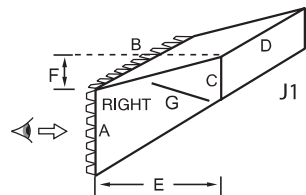
VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
Indicate: Only if B and D are different:
☐ FLS ☐ FRS ☐ O/C
 To fit which side of Plenum: _____
 PTO _____ x _____ (to _____ x _____) FOT, _____ Long
 A B C D E
☐ PR Damper
☐ Volume Damper Size _____ Location _____
 G G
 Ends J1 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
Indicate: Only if B and D are different:
☐ FLS ☐ FRS ☐ O/C
 To fit which side of Plenum: _____
 PTO _____ x _____ (to _____ x _____) FOT, _____ Long
 A B C D E
☐ PR Damper
☐ Volume Damper Size _____ Location _____
 G G
 Ends J1 _____

14 PLENUM TAKE-OFF (With Rise)



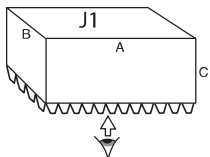
VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
Indicate: Look F.L.C. Only if B and D are different:
☐ FLS ☐ FRS ☐ O/C
 To fit which side of Plenum: _____
 PTO _____ x _____ (to _____ x _____), _____, _____
 A B C D E (long) F (rise)
☐ PR Damper
☐ Volume Damper Size _____ Location _____
 G G
 Ends J1 _____

VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
Indicate: Look F.L.C. Only if B and D are different:
☐ FLS ☐ FRS ☐ O/C
 To fit which side of Plenum: _____
 PTO _____ x _____ (to _____ x _____), _____, _____
 A B C D E (long) F (rise)
☐ PR Damper
☐ Volume Damper Size _____ Location _____
 G G
 Ends J1 _____

15 FISHLOCK COLLAR



VARIATION 1: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 FLC _____ x _____, _____ Long
 A B C
 Ends J1 _____

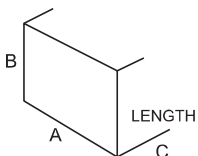
VARIATION 2: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 FLC _____ x _____, _____ Long
 A B C
 Ends J1 _____

VARIATION 3: DL ☐ 1/2" ☐ 1"

Gauge _____ Qty _____
 FLC _____ x _____, _____ Long
 A B C
 Ends J1 _____

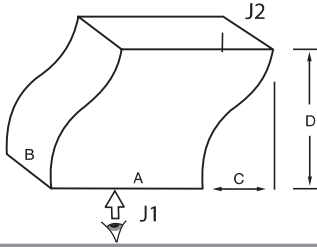
16 STRAIGHT DUCT VARIATION 1: DL ☐ 1/2" ☐ 1" VARIATION 2: DL ☐ 1/2" ☐ 1" VARIATION 3: DL ☐ 1/2" ☐ 1" VARIATION 4: DL ☐ 1/2" ☐ 1"



Gauge _____ Qty _____	Gauge _____ Qty _____	Gauge _____ Qty _____	Gauge _____ Qty _____
_____ x _____ x _____	_____ x _____ x _____	_____ x _____ x _____	_____ x _____ x _____
A B C	A B C	A B C	A B C
Ends _____	Ends _____	Ends _____	Ends _____
☐ RAW ☐ S&D ☐ DFO	☐ RAW ☐ S&D ☐ DFO	☐ RAW ☐ S&D ☐ DFO	☐ RAW ☐ S&D ☐ DFO
OTHER _____ QTY _____	OTHER _____ QTY _____	OTHER _____ QTY _____	OTHER _____ QTY _____
Block End A _____ B _____	Block End A _____ B _____	Block End A _____ B _____	Block End A _____ B _____

17 OFFSET

(A is the Large Dimension)



VARIATION 1: DL $\square \frac{1}{2}$ " $\square$ 1"

Gauge _____ Qty _____

Offset $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$, _____

Offset, _____ Long

Ends J1 _____ J2 _____

VARIATION 2: DL $\square \frac{1}{2}$ " $\square$ 1"

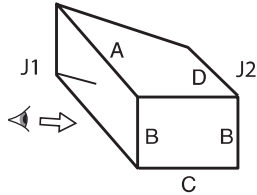
Gauge _____ Qty _____

Offset $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$, _____

Offset, _____ Long

Ends J1 _____ J2 _____

18 REDUCER



VARIATION 1: DL $\square \frac{1}{2}$ " $\square$ 1"

Gauge _____ Qty _____

Indicate: ☐ F1S ☐ O/C

RED $\frac{\text{A}}{\text{B}}$ x _____

to $\frac{\text{D}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$, _____ Long

Ends J1 _____ J2 _____

VARIATION 2: DL $\square \frac{1}{2}$ " $\square$ 1"

Gauge _____ Qty _____

Indicate: ☐ F1S ☐ O/C

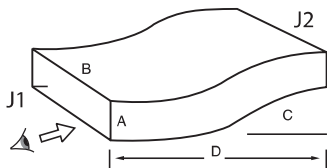
RED $\frac{\text{A}}{\text{B}}$ x _____

to $\frac{\text{D}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$, _____ Long

Ends J1 _____ J2 _____

19 RISER

(A is the Small Dimension)



VARIATION 1: DL $\square \frac{1}{2}$ " $\square$ 1"

Gauge _____ Qty _____

Riser $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$, _____ Rise,

_____ Long

Ends J1 _____ J2 _____

VARIATION 2: DL $\square \frac{1}{2}$ " $\square$ 1"

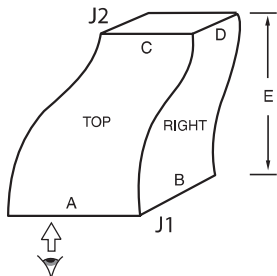
Gauge _____ Qty _____

Riser $\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$, _____ Rise,

_____ Long

Ends J1 _____ J2 _____

20 OFFSET/RISER - REDUCING DL $\square \frac{1}{2}$ " $\square$ 1"



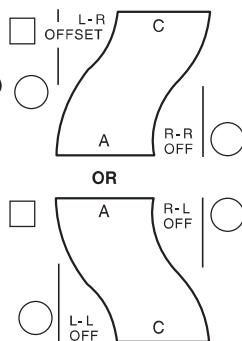
Gauge _____ Qty _____

$\frac{\text{A}}{\text{B}}$ x $\frac{\text{C}}{\text{D}}$ to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{E}}{\text{D}}$,

_____ Long

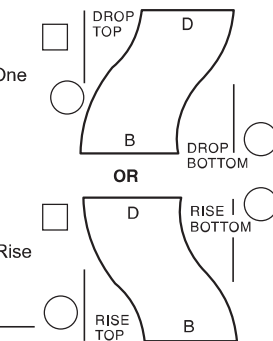
Ends J1 _____ J2 _____

TOP VIEW:
(Check One
& Select Offset)



Indicate
Offset Amount:

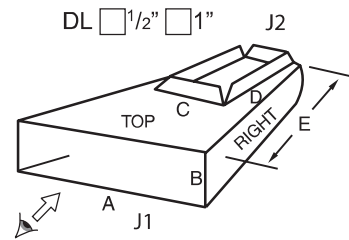
**RIGHT
SIDE:**
(Check One
& Select
Drop or
Rise)



Indicate
Drop or Rise
Amount:

21 REVERSING 90°

DL $\square \frac{1}{2}$ " $\square$ 1"



Gauge _____ Qty _____

Indicate: ☐ Turning Up ☐ Turning Down

☐ FLS ☐ FRS ☐ O/C

REV90 $\frac{\text{A}}{\text{B}}$ x _____

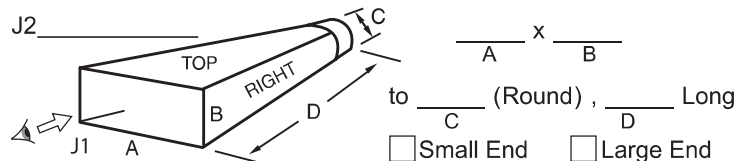
to $\frac{\text{C}}{\text{D}}$ x $\frac{\text{E}}{\text{D}}$, _____ Long

Ends J1 _____ J2 _____

22 SQUARE TO ROUND

DL $\square \frac{1}{2}$ " $\square$ 1"

Ends J1 _____ J2 _____ Gauge _____ Qty _____

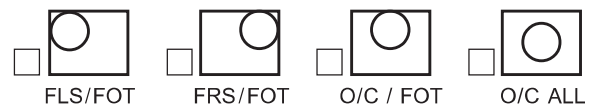


$\frac{\text{A}}{\text{B}}$ x _____

to $\frac{\text{C}}{\text{D}}$ (Round) , _____ Long

☐ Small End ☐ Large End

Check one:



GLOSSARY OF TERMS

D DFO Double flange out
DL Duct Lining
F F1S Flat one side
FLC Fishlock collar
FLS Flat left side
FOB Flat on bottom
FOT Flat on top
FRS Flat right side
FO Flange out *Incl.size*

FI Flange in *Incl.size*
J J Joint type
L L Long
L - L Left to left
L - R Left to right
O O/C On centre
OCBW ... On centre both ways
Off Offset
P PTO Plenum take-off
PRD Push Rod Damper

R RAB Return air boot
RAW Unfinished End
Rd Round
RED Reducer
R - L Right to left
R - R Right to right
S S&D S Cleat & Drive
SA-45 Side 45° elbow
SA-90 Side 90° elbow

S.Damp . Splitter damper
STK-45 .. Stack 45° elbow
STK-90 .. Stack 90° elbow
STO Side take-off
Sq Square
T Thr Throat *Incl.radius*
Trans Transition
V V.Damp . Volume damper
($\triangleleft \Rightarrow$ Point of View)

Please send completed form to your local Don Park representative.